

WHAT COMES WITH THE PACKAGE

To make recognizing each type of component easier, we've assigned a shape and colour to each type.

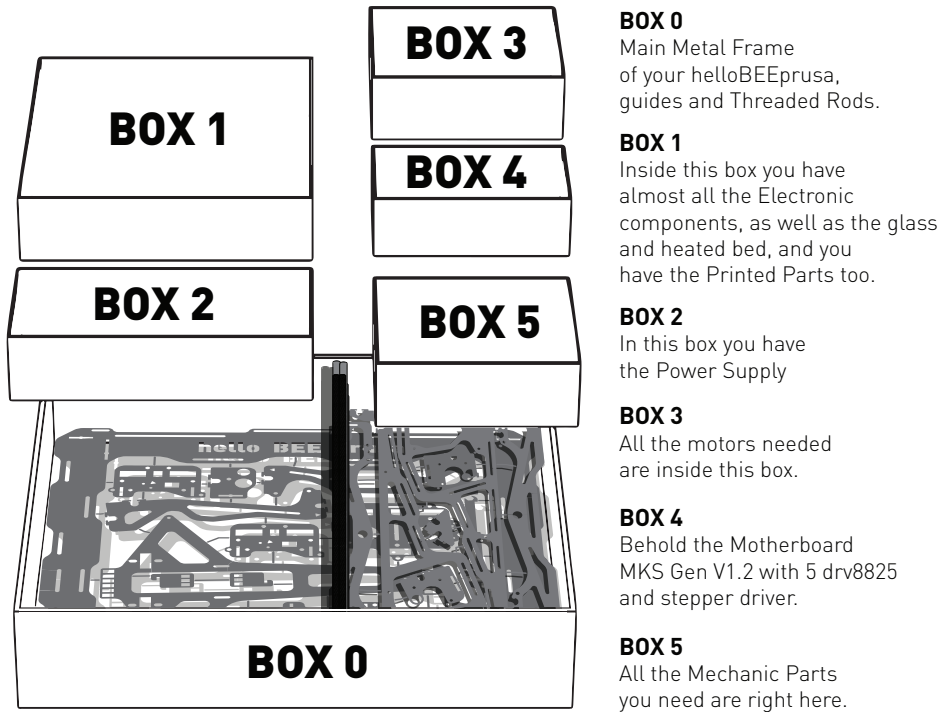
- ◻

Structure parts
- ◻

Printed parts
- Mechanics
- △

Electronics

This way, we tried to divide all the components in boxes, just to make it easy for you.



On the back of this Quick Guide, there is a list of materials included in the kit, indicating which box they are in.

For technical assistance, please contact BEEVERYCREATIVE
customer_service@beeverycreative.com

WARRANTY INFORMATION

helloBEEprusa is a DIY 3D printer assembled by the user.
Its warranty is assured for the components that are included with the KIT.
Six month warranty guaranties the replacement of defective manufactured parts.
BEEVERYCREATIVE may request the return of this part in order to improve future developments.

Warranty will be voided:

- If inappropriate handling during assembly takes place.
- If the user makes incorrect connections, breaks or damages parts during assembly.

Before assembling your helloBEEprusa you must read thoroughly the Terms and Conditions of the BEEVERYCREATIVE Standard Warranty on our website: www.beeverycreative.com.



SAFETY INFORMATION

Even though the helloBEEprusa 3D printer was designed to be as safe as possible, we would like to remind you it was conceived to be used by adults.
Still, there are safety concerns you must keep in mind:

ADULT SUPERVISION



Because we can't stress this enough, helloBEEprusa was developed to be used by adults. Should you wish that children also use it, you must supervise them at all times while they do so. You must also take great care with small printed objects, because children might try to swallow them, which poses a danger of them choking.

MOVING PARTS



Whenever it's functioning, helloBEEprusa has moving parts. For that reason, you should always keep a safe distance from the printer while it's operating.

HIGH TEMPERATURES



Whenever helloBEEprusa is functioning, some mechanical parts can reach high temperatures, which can cause serious burns if touched. For that reason you must always be careful not to touch it.

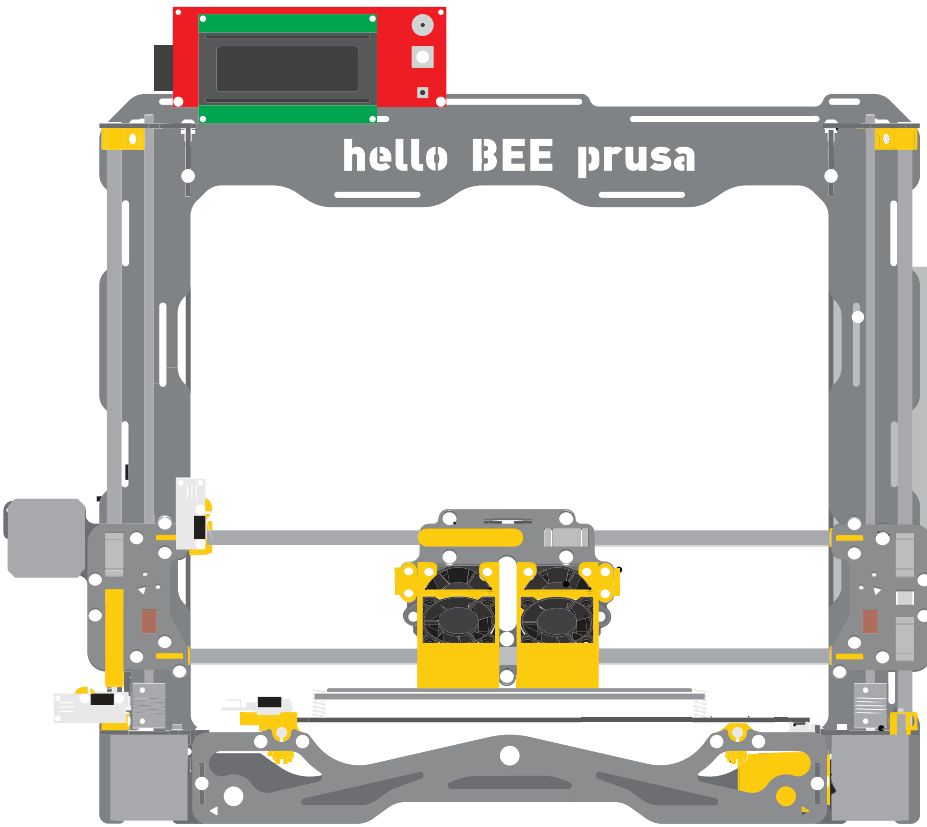
COOL AND WELL-VENTILATED ENVIRONMENT



For better results with helloBEEprusa, it is recommended you maintain an acceptable level of air quality around the printer. Environments with some ventilation are also recommended so as to renew the air if you choose to print with materials that release odors.

Other information you need to know

After assembling your helloBEEprusa, don't drop/knock/damage it and don't connect it to anything that hasn't been previously validated by BEEVERYCREATIVE.
Make sure gases, explosive and other flammable materials aren't kept, stored or transported with your helloBEEprusa 3D printer or its parts.



QUICK GUIDE

BEEWELCOME!

This Quick Guide gives an overview of your helloBEEprusa, and what comes included with the kit.

Visit www.beeverycreative.com/manuals-tutorials to download the latest assembly manual for your helloBEEprusa.
On BEEVERYCREATIVE's forum you can also find complementary information and tutorial videos as well as download spare parts for your DIY 3D printer.
Our forum can also provide you with further support from BEEVERYCREATIVE and other helloBEEprusa users.

Join in and share your experiences!
www.beeverycreative.com/forum

ENGINEERED BY



There are some parts in this kit that were included as spares so that you can be sure you won't be missing anything essential to complete the assembly of your helloBEEprusa.

BOX 5

- CYL. HEAD SCREW DIN912 M3X8 25x
- CYL. HEAD SCREW DIN912 M3X16 21x
- CYL. HEAD SCREW DIN912 M3X20 4x
- CYL. HEAD SCREW DIN912 M3X30 8x
- CYL. HEAD SCREW DIN912 M4X16 1x
- CYL. HEAD SCREW DIN912 M4X30 1x
- BUTTON HEAD SCREW DIN7380 M4X10 40x
- BUTTON HEAD SCREW DIN7380 M4X20 15x
- HEX HEAD SCREW DIN933 M3X20 2x
- HEX HEAD SCREW DIN933 M5X10 2x
- SOCKET SET SCREW DIN914 M3X4 10x
- SERRATED LOCK WASHER DIN6798J M4 75x
- PLAIN WASHER DIN125 M3 45x
- PLAIN WASHER DIN988 M6 3x
- HEX. THIN NUT 1 DIN439 M4 67x
- NYLOC NUT DIN985 M3 42x
- M5 BRASS NUT 2x
- "U" CLAMP A2 M4 20X20,5MM 6x
- 8MM LINEAR BEARING 10x
- FLEX COUPLING 5MM 2x
- BED SPRING ø0.8X2.5 3x
- SPACER 8X7MM HOLE 4,3MM 2x
- U-GROOVE WHEEL 2x
- PULLEY GT2 20 TOOTH 2x
- FLAT BELT PULLEY 2x
- EXTRUDER HEAT SINK 2x
- EXTRUDER HOT END 1x(0) 1x(1)
- GT2 RUBBER BELT 2m
- BINDER CLIPS 19MM 2x
- CABLE TIE 3.6X140MM 10x
- CABLE TIE 2.5X100MM 20x

BOX 0

- LINEAR GUIDE 8X310MM (Y) 2x
- LINEAR GUIDE 8X335MM (Z) 2x
- LINEAR GUIDE 8X385MM (X) 2x

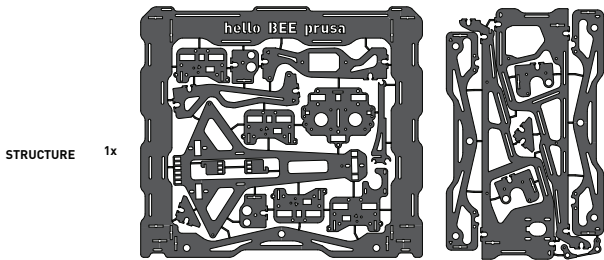
BOX 3

- THREADED ROD DIN976 A2 M5X320 2x
- CABLE CASING ø15.8 60cm

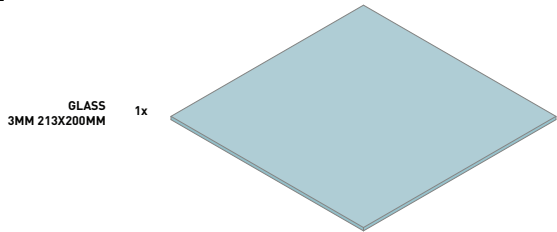
STRUCTURE PARTS

PRINTED PARTS

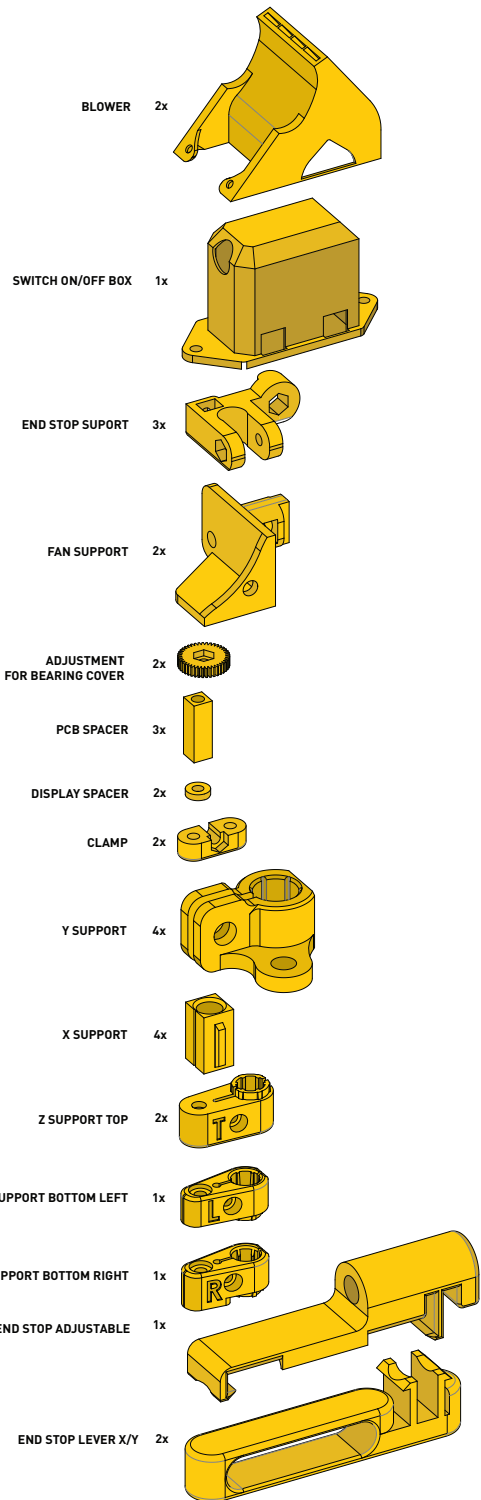
BOX 0



BOX 1

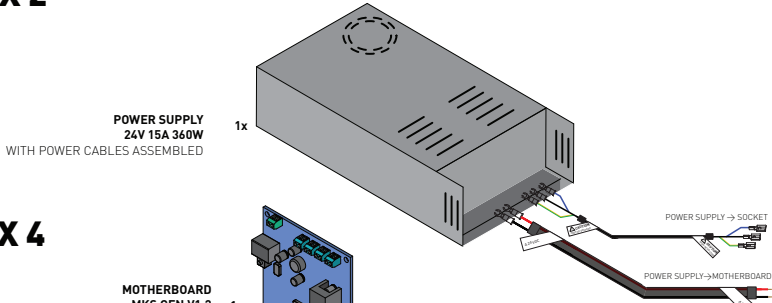


BOX 1

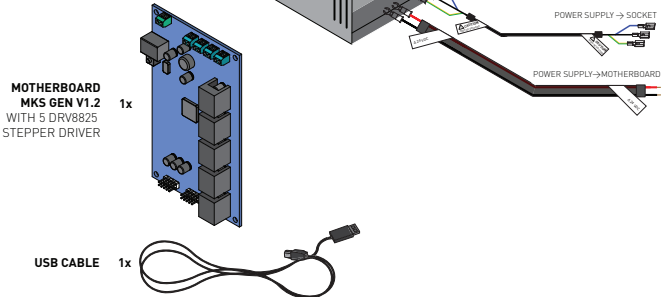


ELECTRONICS

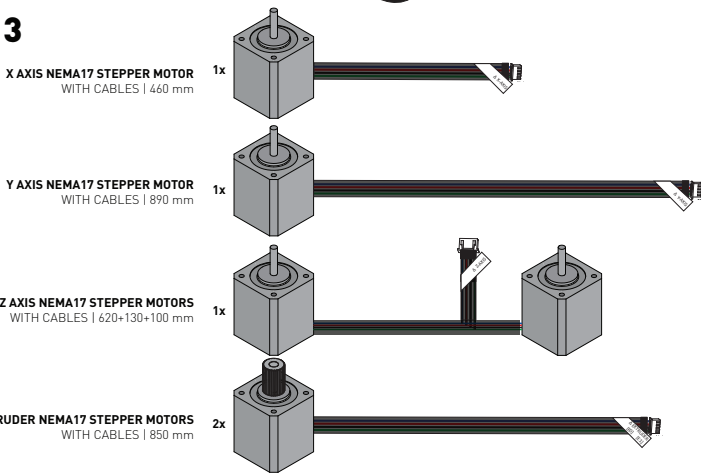
BOX 2



BOX 4



BOX 3



BOX 1

